

**Technical Data Sheet**
**Type:** Estane® 2355-95AE is a thermoplastic polyurethane elastomer.

**Feature:** Fuel resistance, extrusion laminate coating.

| Properties  | Test Method | English             |          | S.I.                |          |
|---|-------------|---------------------|----------|---------------------|----------|
|   |             | Values <sup>†</sup> | Units    | Values <sup>†</sup> | Units    |
| <b>Physical<sup>(1)</sup></b>                             |             |                     |          |                     |          |
| Shore Hardness  | ASTM D 2240 | 94                  | A        | 94                  | A        |
| Specific Gravity  | ASTM D 792  | 1.22                |          | 1.22                |          |
| Melt Flow Rate, 224° C/8700g                              | ASTM D 1238 | -                   | g/10min  | 13                  | g/10min  |
| Taber Abrasion, Wt Loss, 1000g wt 1-1000g, H-22 (coarser) | ASTM D 1044 | -                   | mg       | 4                   | mg       |
| Mold Shrinkage, Transverse direction                      | ATSM D 955  | 0.5-0.9             | %        | 0.5-0.9             | %        |
| Mold Shrinkage, Flow direction                            | ATSM D 955  | 0.6-0.9             | %        | 0.6-0.9             | %        |
| <b>Mechanical<sup>(2)</sup></b>                           |             |                     |          |                     |          |
| Tensile Modulus   | ASTM D 412  | 1200                | psi      | 8.3                 | MPa      |
| -50% elongation   |             | 1400                | psi      | 9.7                 | MPa      |
| -100% elongation  |             | 3100                | psi      | 21.4                | Mpa      |
| -300% elongation  |             |                     |          |                     |          |
| Ultimate Elongation                                       | ASTM D 412  | 450                 | %        | 450                 | %        |
| Ultimate Tensile Strength                                 | ASTM D 412  | 5650                | psi      | 38.9                | Mpa      |
| Elongation Set After Break                                | ASTM D 412  | 60                  | %        | 60                  | %        |
| Tear Strength, Die C                                      | ASTM D 624  | 600                 | PLI      | 105                 | KN/m     |
| Compression Set, Method B                                 | ASTM D 395  |                     |          |                     |          |
| -22 hrs @ 25° C   |             | 30                  | %        | 30                  | %        |
| -22 hrs @ 70° C   |             | 80                  | %        | 80                  | %        |
| Flexural Modulus  | ASTM D 790  | 13,000              | psi      | 89.6                | MPa      |
| <b>Thermal</b>  |             |                     |          |                     |          |
| Vicat Softening Point (120° C/hr, 9.8N)                   | ASTM D 1525 | 177                 | °F       | 80.6                | °C       |
| Glass Transition Temperature                              | DSC         | 5                   | °F       | -15                 | °C       |
| CLTE, in-flow   | ASTM D 696  | 85.0                | in/in/°F | 153                 | mm/mm/°C |
| <b>Processing Conditions (Typical)</b>                    |             |                     |          |                     |          |
| Drying Temperature (air dew point <-40C)                  |             | 190-200             | °F       | 88-104              | °C       |
| Melt Temperature (Extrusion)                              |             | 360-390             | °F       | 182-199             | °C       |
| Mold Temperature  |             | 60-140              | °F       | 16-60               | °C       |

<sup>1</sup>Typical properties; not to be construed as sales specifications. Fabrication conditions, part design, additives, processing aids, finishing materials and use conditions can all affect the integrity, performance and regulatory status of finished goods.

<sup>2</sup>Tests conducted on 0.126 inch (3.2mm) injection molded specimen, unannealed, unless noted.

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